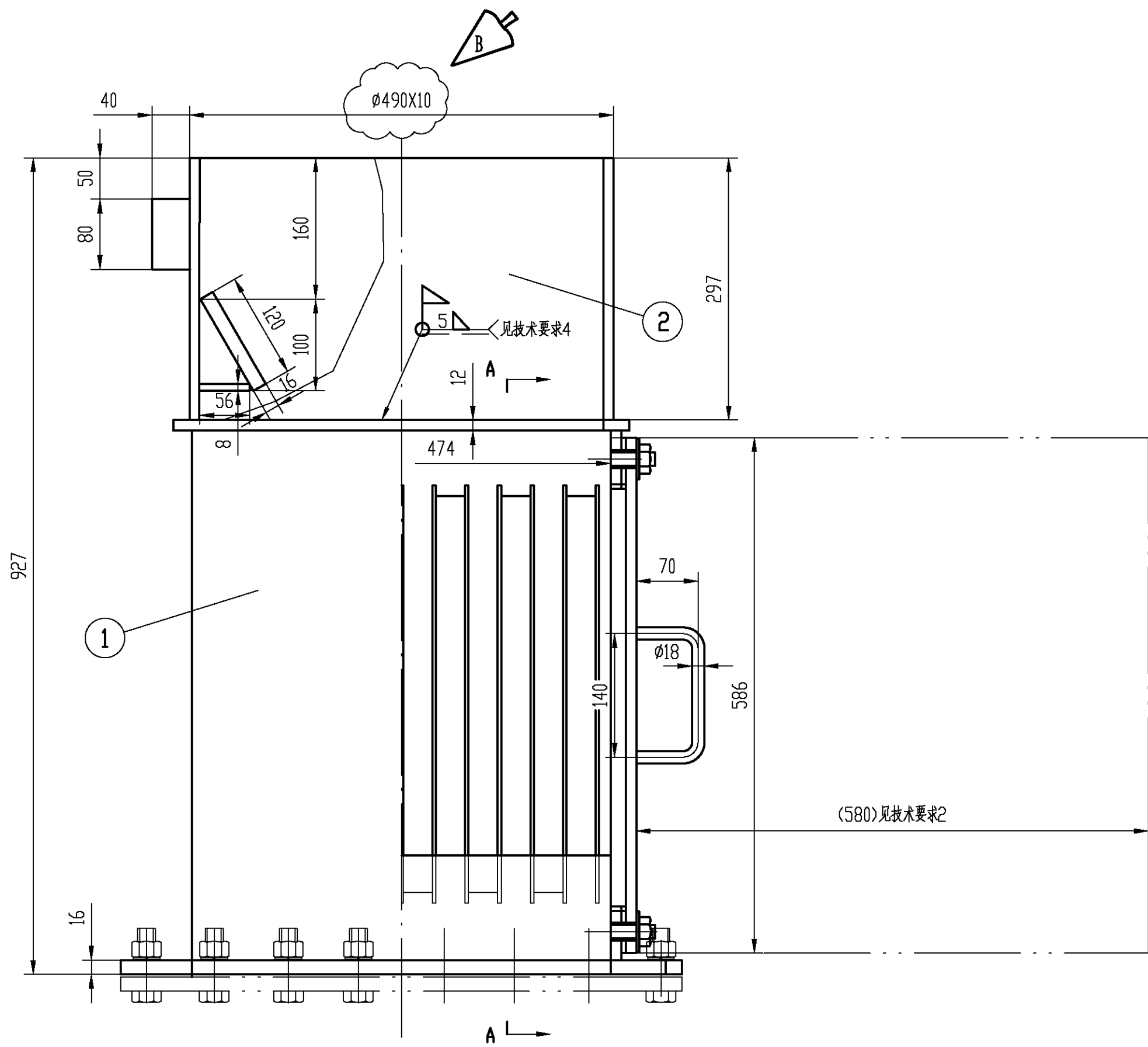


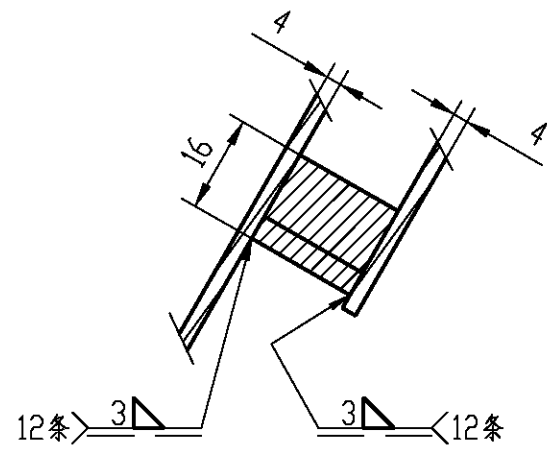
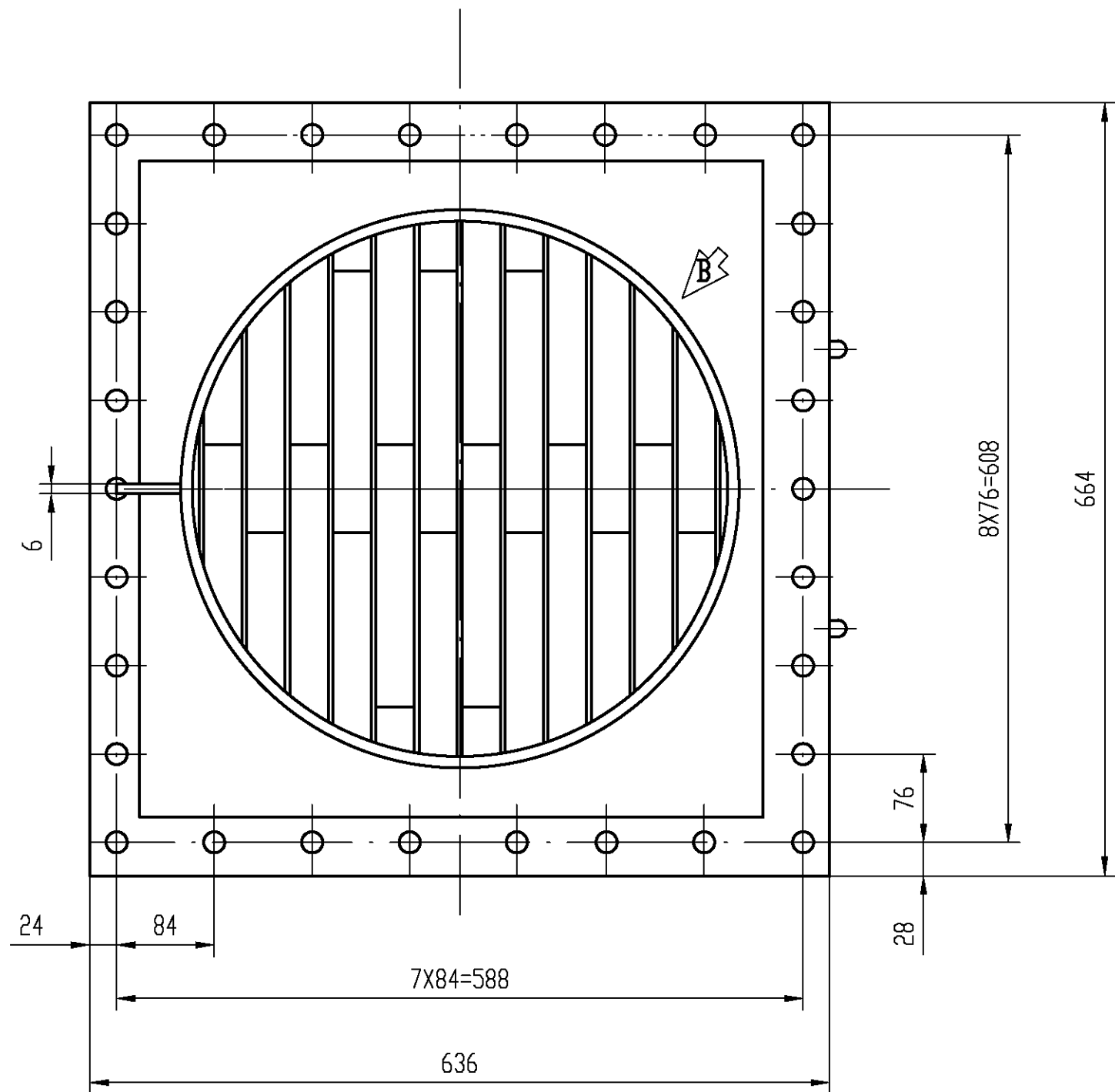
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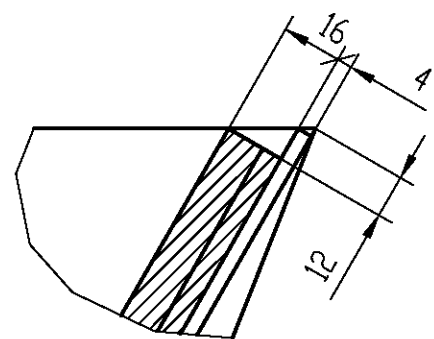
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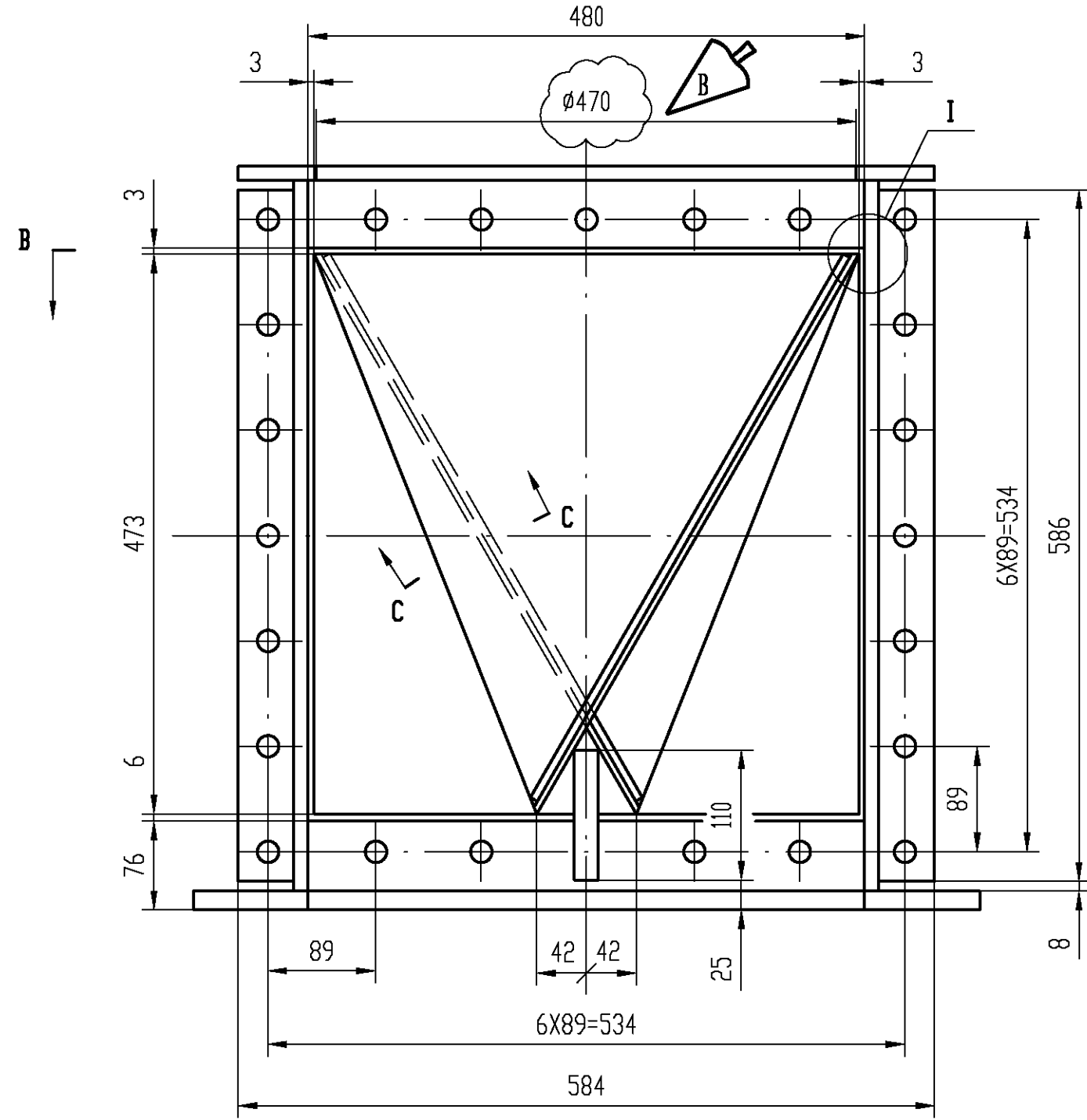
C-C
1:2



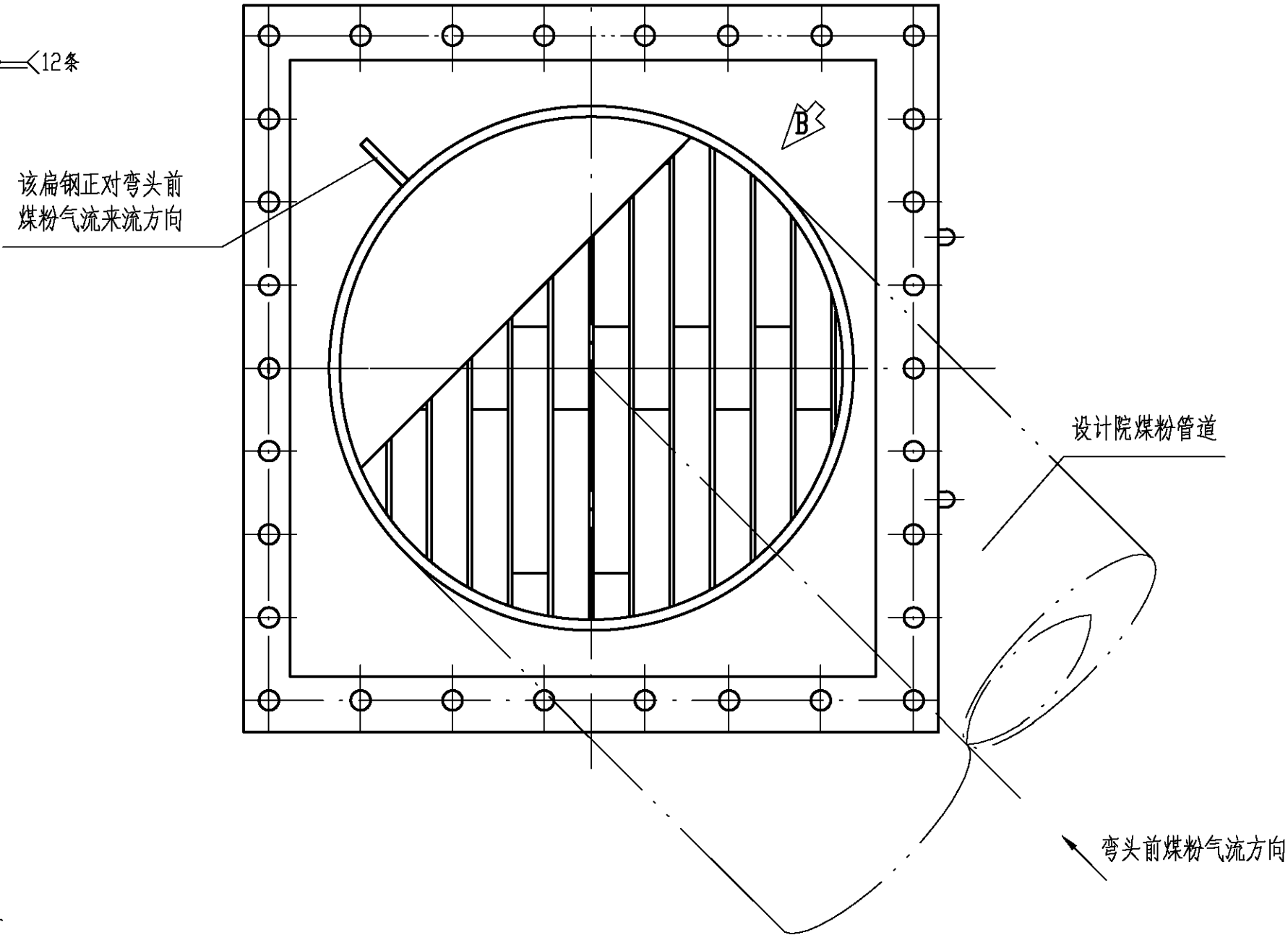
I
1:2



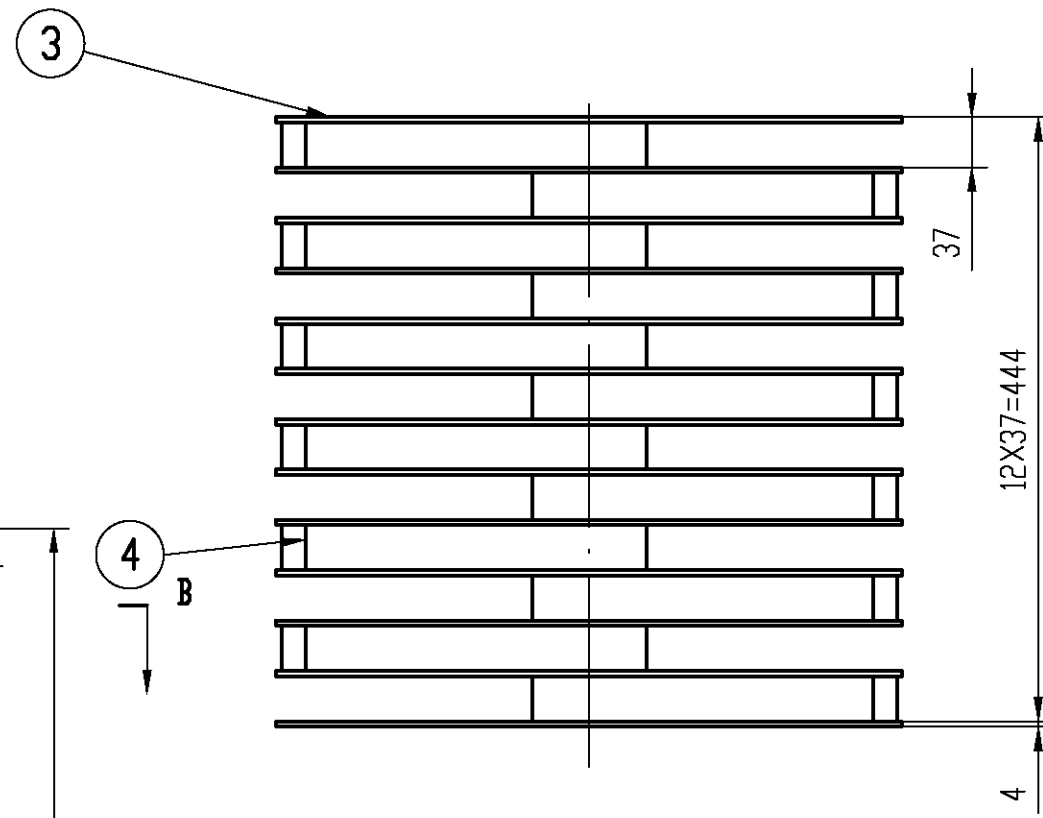
A-A
部分零件未示



煤粉入口接管安装调整示意图



B-B
仅示序号3,4



技术要求

- 序号3,4装焊好后装入序号1内,与序号1之间不焊,停运时可拆出检修
- 现场安装时应留出双点划线所示的空间以便于序号
- 4拆出检修
- 现场安装时应仔细检查,清理,严防异物遗留在本装置内部,以防运行时造成堵塞
- 与煤粉管道连接时,应根据煤粉管道最后一个弯头的布置方向,调整序号2的方位,使序号2中的扁钢正对弯头的煤粉气流的来流方向(参见示意图);以確保序号2中折流板消除弯头对煤粉均匀分配的影响

NOTES

- PART №3,4 NEEDN'T BE WELDED WITH PART №1,IN ORDER TO REPAIRED CONVENIENTLY;
- WHEN INSTALLING IN FIELD,THERE SHOULD HAVE THE SPACE THAT IS SHOWN BY DASH-DOT-DOT IN ORDER TO REPAIR PART №3,4;
- INSTALLING IN FIELD,SHOULD CHECK AND CLEAN UP CAREFULLY, IN ORDER TO KEEP OUT THE FOREIGN OBJECT LEAVE IN THE PART TO MAKE BLOCK UP IT AT WORK;
- WHEN THIS PART IS CONNECTED THE COALDUST PIPE,ADJUST PART №2'S DIRECTION ACCORDING TO THE LAST BEND OF THE COALDUST PIPE,MAKE THE FALT STEEL OVER AGAINST COALDUST FLOW'S INFLOW DIRECTION(SEE SCHEMATIC DRAWING),AND SURELY AVOID HAVING EVENLY DISTRIBUTED EFFECT TO COALDUST FROM BEND BY THE BAFFLE PLATE.

B	黄际兵	ECC-0003438	煤粉均匀器入口管子规格由φ480X10改为φ490X10. ENTRANCE PIPE DIAMETER OF THE PC UNIFORMING DEVICE MODIFIED TO φ490X10.					
版本 REV.	更改人 MENDER	更改单号 REV. NOTICE NO.	更 改 内 容 MENDEED CONTENT					
4	105N6151-6-15	[47.101010.000153]耐磨板 WEAR RESISTANT PLATE	12	Q235A	1.88	22.6	外购	
3	105N6151-6-14	[47.101010.031091]隔板 BAFFLE PLATE	13	Q235A	3.52	45.8		
2	105N6151-6-10	[47.201510.022935]连接管 CONNECTING PIPE	1	装配件 ASSY.		38.5		
1	105N6151-6-1	[47.101099.000034]箱体 BOX	1	装配件 ASSY.		194		
序号 NO.	图 号 DRAWING NO.	名 称 DESCRIPTION		数量 QTY.	材 料 MATL.	单重 SGL.	总重 TOT.	备 注 REMARKS
REV.	DATE	DESIGNED BY	CHECKED BY	REVIEWED BY	APPROVED BY	DESCRIPTION		
OWNER		VIETNAM ELECTRICITY THERMAL PROJECT MANAGEMENT BOARD NO.3						
CONSULTANT		POWER ENGINEERING CONSULTING JOINT STOCK COMPANY 2						
CONTRACTOR		DONGFANG ELECTRIC CORPORATION LIMITED						
MANUFACTURER		东方电气集团东方锅炉股份有限公司 DONGFANG BOILER GROUP CO., LTD						
EVN REF. No.								
DEC REF. No.		DH1_DDBSE3_SB_105N6151-6-0						
PROJECT :				CONTRACT NO. :				
DUYEN HAI 1 THERMAL POWER PLANT PROJECT				DH1-30032010				
设计 DES.	黄际兵 20121210	标校 STD.	郭建平 20121211	[47.702010.000035]煤粉均分器 PC UNIFORMING DEVICE	图 号 DRAWING NO.	105N6151-6-0		
校对 CL	徐 磊 20121211	工艺 TBCL	沈建伟 20121222		比 例 SCALE	1:5	重量 WT.	301 kg
审核 AUD.	安仁敏 20121211	批准 APPR.		装配件 ASSY.	版本号 REV.	B	第 1 页 SHEET 1	共 1 页 Of 1
审定 VEL.		日期 DATE		WORK NO: W118204 (UNIT #1) W118205 (UNIT #2)	UNITS	mm	8 A4	